

Troubleshooting Guide

Merlin 1000S Gas Proving & Gas Detection System



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1 General information

The Merlin 1000S is a gas pressure proving & gas detection panel

The system comprises of a control panel and a gas pressure sensor. The Merlin 1000S can receive connections from remote emergency shut-off buttons, gas detectors and a CO2 monitor. It can also be integrated with a BMS and fire alarm.

2 Fault LED

2.1 No Power LED Illuminated

- 1 If the system is connected to the mains supply, the Power LED will illuminate. Please ensure there is in fact 230/240V going to the 'Power' terminal.
- 2 If the system is connected to the mains supply and the power LED, located at the bottom right side of the board, is not illuminated please check to see if the 3A fuse is still intact.
- 3 Please make sure the ribbon, which connects the front and back PCB's, is securely connected.
- 4 If none of the above have rectified the fault please contact S&S Northern for further assistance.

2.2 Emergency Stop Fault

- 1 If the front fascia emergency stop has been pressed, please re-press the button to release then reset the panel using the key switch.
- 2 If you have a remote emergency stop connected to the Merlin 1000S please ensure this has not been activated. If this has please reset the emergency stop then reset the 1000S with the key.
- 3 If you have multiple remote emergency stops connected to the same control panel, please ensure these have been wired in a loop series to our panel and connected to the 'EM REMOTE' terminal in the Merlin 1000S.
- 4 If you are not using an additional emergency stop, please ensure the 'EM REMOTE' terminal is linked out. Check that the link is securely connected by ensuring you have continuity.
- 5 If none of the above have rectified the fault please contact S&S Northern for further assistance.

2.3 Test Fail

- 1 Please ensure all gas appliances from the downstream of the gas solenoid valve are isolated then reset the system by turning the key off and back on.
- 2 If there are no open appliances a gas engineer should investigate if there is a gas leak on the pipework.
- 3 Please check that the gas has not been isolated before the gas solenoid valve.
- 4 Please ensure the downstream gas line pressure of the gas solenoid valve is above 12mbar, if it is not this will have to be increased as the Merlin 1000S has a minimum working pressure of 12mbar.
- 5 Please check the wiring:
+ = RED
- = Black
IN = Yellow or Blue
- 6 Using the resistor supplied in the box please link between the '+' & 'IN' on the pressure sensor terminal. If the panel completes the 30 second testing period and illuminates 'GAS ON', this shows the panel is working and the issue is transducer or gas related. (Re-check point 1,2 and 3)

- 7 With the resistor in, please ensure this is securely connected, if this or any of the above points raised does not result in the panel going to 'Gas On' please contact S&S Northern for further assistance.

2.4 Pressure Low

- 1 Please check the gas line pressure, this fault generally means the pressure being detected is below 12mbar which is below the minimum gas working pressure of the Merlin 1000S.
- 2 Ensure there is gas reaching the gas valve and no upstream quarter turn valves are closed during the panels working condition. Also, you may need to check to see if the gas solenoid valve is lifting.
- 3 If none of the above have resolved the error please contact S&S Northern for further assistance.

2.5 Gas Detected

- 1 Please ensure there is not an actual gas leak.
- 2 If you have any gas detectors connected to the panel such as Natural Gas, LPG or Carbon Monoxide please ensure these are wired correctly to the 'Gas Detector' terminal.
- 3 If you are not using any gas detectors please ensure that the \perp terminal has been linked out as factory set and is securely above the metal plate.
- 4 If none of the above have resolved the error please contact S&S Northern for further assistance.

2.6 CO2 High

- 1 If the CO2 monitor is detecting levels of CO2 higher than the permitted alarm level (generally 2800ppm) for this unit, which in turn is sending a fault signal to isolate the gas supply. To prevent this please try increasing the ventilation or contact S&S for any further back up.
- 2 If you are not using a CO2 monitor please ensure the 'CO2 Monitor' terminal has been linked out and is securely above the metal plate.
- 3 Please make sure the wiring is correct between the Merlin 1000S and the CO2 monitor, this will be wired normally closed & common into the alarm or pre-alarm terminals.
- 4 If none of the above have resolved the error please contact S&S Northern for further assistance.

2.7 Timeout

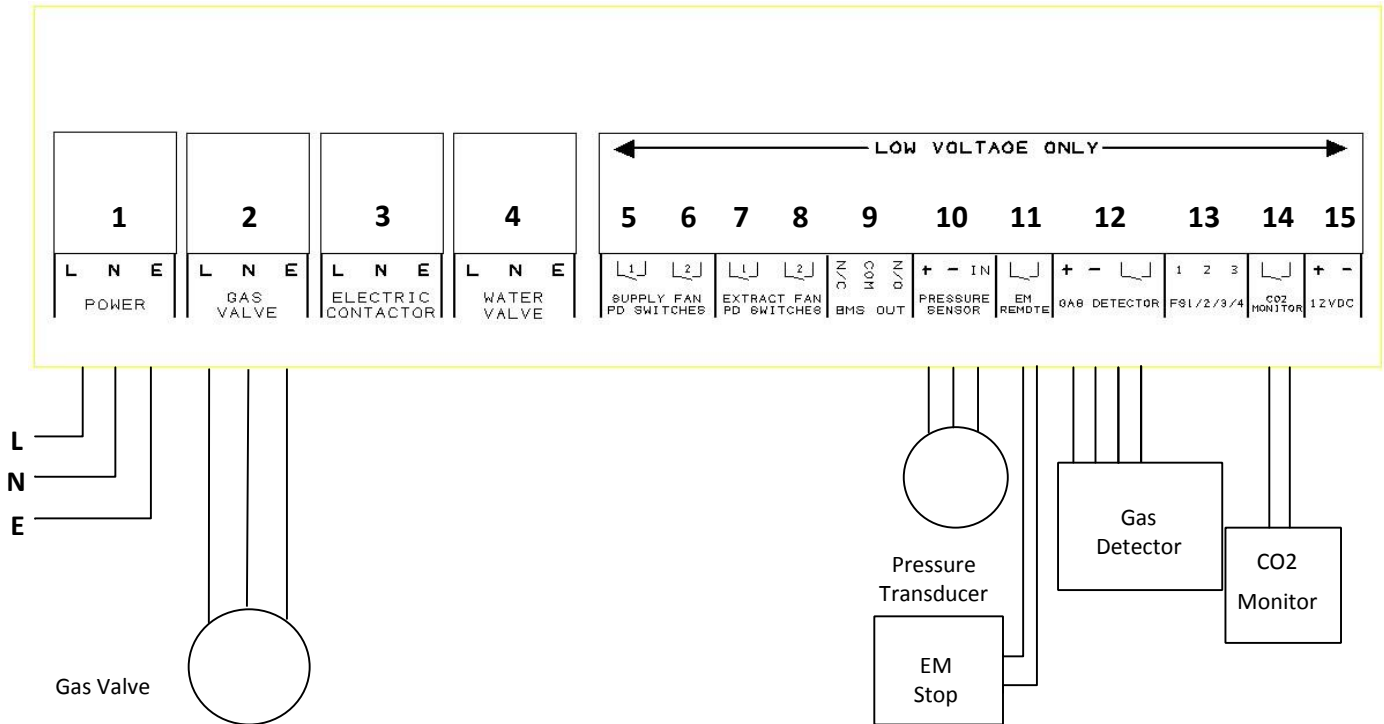
- 1 If this fault is illuminated this means that the selected auto-shutdown time has elapsed.
- 2 If you do not require the timeout facility or you would like to amend the auto-shutdown time please see below various timeout selections:
Time1 Off, Time2 Off – 2 hours
Time1 On, Time2 Off – 4 hours
Time1 Off, Time2 On – 8 hours
Time1 On, Time2 On – no timeout (auto-shut down disabled)

3 Operation Instructions

3.1 How to turn the system on and off

1. Turn off all open gas appliances.
2. Turn the key switch to on position.
3. To turn the system off, turn the key switch to off position.

1000S Wiring Diagram



1. Mains Input 230VAC.
2. Gas Solenoid Valve Power Output, 230VAC.
3. This terminal is disabled on this system.
4. This terminal is disabled on this system.
5. This terminal is disabled on this system.
6. This terminal is disabled on this system.
7. This terminal is disabled on this system.
8. This terminal is disabled on this system.
9. BMS output contacts. Normally Closed, Common and Normally Open.
10. Gas pressure transducer, Red + positive, Black – negative and Yellow or Blue IN.
11. Remote EM Stop buttons and Fire Alarm input wired in series (purchased separately). **VOLT FREE INPUT**
12. Methane, CO or LPG Detector, power supply and **volt free input** (purchased separately).
13. Fan Switch output (purchased separately). For wiring instruction see Fan Switch user manual.
14. CO2 Monitor (purchased separately). **VOLT FREE INPUT**
15. Permanent 12VDC output.

Please note, Mains wires and low voltage wires should not be run in the same conduit as per the **LOW VOLTAGE DIRECTIVE**

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